

**What is claimed is:**

1. A head lamp assembling device of a front end module for a vehicle, which locate head lamps on a carrier in exact positions, comprising:

a carrier assembling stand for fixing the carrier;

5 position adjusting means for adjusting a position of the head lamp; and

movable means for moving the position adjusting means of the head lamp.

2. The head lamp assembling device according to claim 1,  
10 wherein the position adjusting means of the head lamp is a fender dummy of a shape corresponding to a fender part of the vehicle, on which the head lamp is mounted.

3. The head lamp assembling device according to claim 1,  
wherein the carrier assembling stand includes a vertical frame  
15 and a horizontal frame, the vertical frame having a horizontal fixing jig for fixing and supporting the carrier in the horizontal direction, the horizontal frame having a vertical fixing jig for fixing and supporting the carrier 200 in the vertical direction.

20 4. The head lamp assembling device according to claim 3, wherein the horizontal fixing jig includes: a horizontal position adjusting pin to be inserted into a horizontal position adjusting

hole formed in the carrier for fixing the horizontal position of the carrier; and a drive unit for moving the horizontal position adjusting pin.

5        5.    The head lamp assembling device according to claim 3, wherein the vertical fixing jig includes: a vertical position adjusting pin to be inserted into a vertical position adjusting hole formed in the carrier for fixing the vertical position of the carrier; and a drive unit for moving the vertical position adjusting pin.

10       6.    The head lamp assembling device according to claim 1, wherein the carrier assembling stand has at least one or more measuring sensors for checking whether or not the head lamp is positioned in the exact position.